



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

April 20
D145-762-013
Job Sheet 174490

Part No: D145-762-013

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV.C DD VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV.D DD VERF:JLM IPP REV:E 16.02.05 IIN REV.E (ecn16-514) DD VERF:JLM IPP REV:F 16.07.19 add qty 2 D5301-1 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/4/18	4/4/18	0.00	0.00	Start Up Stores/Pkg-1		APR 5 2018
110	Packaging	1 pcs	4/4/18	4/4/18	0.00	0.00	Packaging1-1		J.L.P.
120	QC	1 pcs	4/4/18	4/4/18	0.00	0.00	QC4		JRB
125	DC	1 pcs	4/4/18	4/4/18	0.00	0.00	DC		JRB
130	Packaging	1 pcs	4/4/18	4/4/18	0.00	0.00	Packaging3-1		Chris
140	QC21-FG	1 Ea	4/4/18	4/4/18	0.00	0.00	QC21		Chris 18/05/18

Part Op 125 - Photocopy bluefile & type labels per PPP D145-762-013 CHG006

Descriptions: 130 - Identify and pack for shipping as per PPP D145-762-013 Location: Fg084

Sold
21
9-89

MAY 2 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	90-Start up Operation	502988
D145-762-043	Replacement Std Skidtube	1 Ea (1 ea)	90-Start up Operation	5072639
D145-762-053	Replacement Wearplates for Standard Skidtubes Fit LH or RH	1 Ea (1 ea)	90-Start up Operation	5058605
D5300-1	GHL Bushing	2 Ea (2 ea)	90-Start up Operation	5047184
D5301-1	GHL Plug	2 Ea (2 ea)	90-Start up Operation	5047972
MS21043-6	Nut	2 Ea (2 ea)	90-Start up Operation	5041167

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6C52A	2	2	0
	D145-762-043	1	0	0
	D145-762-053	1	0	0
	D5300-1	2	33	0
	D5301-1	2	35	0
	MS21043-6	2	125	0

Part Specifications

002262

Specifications could not be found

5053498x1

Printed: 16:23:41 Dart: lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			oval Verification		
Root Cause			FAULT CATEGORY		
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Pow ☐ Foli ☐ Gra ☐ We ☐ Wt ☐ Ol ☐ O' ☐ IV ☐ F ☐ N ☐	ned Wrong ☐ e Dimensions ☐ nder tolerance ☐ correct ☐ est/Missing ☐ oved ☐
OTHER : _____			Sequence _____		

QA Coordinator Approval

QA Coordinator Approval

 ned Wrong
 e Dimensions
 nder tolerance
 correct
 est/Missing
 oved
 Sequence

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 Mississauga, ON M6A 1K7
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Container No: S058586
 Part: D145-762-013
 Job No: 174490
 Serial No/Batch: S058586
 Revision:
 Inspector:

Date: 04/05/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002262	S058493	AN6C52A	Bolt	S052958	ST333	2
002262	S058492	D5300-1	GHL Bushing	S047784	ST162	2
002262	S058491	D5301-1	GHL Plug	S047972	ST162	2
002262	S058490	MS21043-6	Nut	S041169	ST302	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/5/18 2:26 PM dart.quirion.sonia